THE MINISTER OF STATE IN THE DEPARTMENT OF INDUSTRIAL DEVELOPMENT (SHRI M. ARUNACHALAM). (a) to (c) Three cement plants are in production *n 'Orissa. Details are:

	Location	Annual Capacity lakh tonnes
Hira Cements (State Public Sector)	Bargarh, Sambhalpur District	5·65
Orissa Cements Limited (Private Sector)	Rajgangpur, Sundargarh District	5·00
Kalinga Cements Ltd. (Mini) (Private Sector) . . .	Birmitrapur, Sundergarh District.	0·297

Setting up of a tyre tube unit in Orissa

2762. SHRI JAGADISH JANI: Will the Minister of INDUSTRY be pleased to state:

(a) whether Government have a proposal to set up a tyre and tube unit in Orissa;

(b) if so, what site has been selected therefor;

(c) whether it is going to be set up by private sector or by public sector; and

(d) what are the details of the programme of Government in this regard?

THE MINISTE'R OF STATE IN THE DEPARTMENT OF INDUSTRIAL DEVELOPMENT (SHRI M. ARUNACHALAM): (a) to (d) Government of India (have no proposal to set up a unit to manufacture tyres and tubes in the State of Orissa. However, M/s. Kesoram Industries & Cotton Mills Ltd., Calcutta, have been granted permission to set up a new automotive tyre and tube unit i_n Distrsct Balasore, Orissa.

Raising capacity utilisation of cemout Industry by National Productivity Council

2763. SHRI RAMCHANDRA BHARADWAJ: Will the Minisler of INDUSTRY be pleased ^{to} state:

(a) whether the National Productivity Council has developed new norms so as to raise the capacity utilisation in the Ce ment Industry by 8 to 10 per cent; and

(b) if so^ what wag the capacity utilisation in this industry in 1983-84 and 1984-85 and wh_at are the new norms developed by the NPC?

THE MINISTER OF STATE IN THE DEPARTMENT OF INDUSTRIAL DEVELOPMENT (SHRI M. ARUNACHALAM): (a) and (b) The National Productivity Council (NPC) has evolved productivity $norm_s$ for measuring and monitoring productivity of various inputs consumed by the cement industry i_n the areas of capacity utilisation, enerar consumption, grinding media consumption,

etc. Some of the important norms for a complete cement plant are as follows:—

Dept/Ratio	Capacity of process parameter	Norms			
		Wet Process		Dry Process	
		Mode	Recommended range	Mode	Recommended range
TOTAL PLANT					
1. Brick Consumption (Kgs) per tonne of clinker	All sizes	..	0·80—1·20	..	0·70—1·00
2. KWH per tonne of cement	All sizes	..	110—120	..	120—135
3. Grinding Media (Kgs) per tonne of cement	All sizes	1·30	0·80—1·80	0·74	0·70—1·00
4. Total manhours per tonne of cement	Upto lakh tonnes per year	7·0	4·0—10·0	..	4·0—6·0
	6—10	3·7	3·5—7·0	..	3·0—5·0
	Above 10	..	1·5—2·5	..	1·5—2·0
5. Total value of stores and spares (Rs.) per tonne of of cement (1981-82 prices)	Upto 6 lakh tonnes per year	..	30—45	..	20—40
	Above 6	..	20—40	..	20—40

Capacity utilisation of cement industry during 1983-84 and 1984-85 was of the order of 77 per cent and 76 per cent respectively.

Issue of registration letters of dcKcensed industries

* 2764. PROF. B. RAMACHANDRA RAO: SHRIMATI USHA MALHOTRA: DR. LOKESH CHANDRA:

Will Hie Minister of INDUSTRY be plaased to state how many registration letters have been issued upto-date for Ihe 25 groups of Industries which were de-licensed by his Ministry" a few months ago?

THE MINISTER OF STATE IN THE DEPARTMENT OF INDUSTRIAL DEVELOPMENT (SHRI M. ARUNACHALAM): A toial number of 1000 schemes pertaining to industries de-licensed in terms of department of Tnfftistnai Development's notification No. 201/B, dated J 81 h March, 1985, were registered with the Secretariat for Industrial Approvals till November 30, 1985.

New Industries under MRTP

2765. PROF. B. RAMACHANDRA RAO: SHRIMATI USHA MALHOTRA: DR. LOKESH CHANDRA:

Will the Minister of INDUSTRY be pleased to state:

(a) whether Government have taken a decision on the addition of new industries under MRTP;

(b) if so. how many new industries have been added to' the existing list; and

(c) wbai are the details thereof?